

1500 East Main Street Owatonna, Minnesota 55060

JACKING INSTRUCTIONS

CAUTION:

Jacking of aircraft and/or working around or under jacked aircraft is considered hazardous work operations and should only be attempted by experienced personnel.

RAISING:

- 1. Always jack on a level surface.
- 2. Center the jack under the aircraft jack point.
- 3. When all required jacks are in place, jack the aircraft evenly using multiple personnel or moving from jack to jack, as needed, to maintain a relatively level attitude.
- 4. When the aircraft is at the desired height, engage the safety collars using the following method:
 - Lower the safety collar into a position 1/8" above the cylinder and tighten securely
 - Slowly release the pressure in the ram. Lower the load onto the collar, to determine if the collar is tight enough to support the load.
 - If the load is held, pump the jack handle enough to restore pressure to the ram taking the load off of the safety collar.
 - If the load slips at all, raise the load off of the safety collar, re-tighten, and re-test as above.

LOWERING:

- 1. Pump the handle to raise the load off of the safety collar
- 2. Loosen the safety collar bolts to allow the collar to slide up the ram as it is lowered.
- 3. Slowly lower the aircraft evenly, using multiple personnel or moving from jack to jack, as needed, to maintain a relatively level attitude.
- 4. Safely slide the jacks from under the aircraft.