

BEECHCRAFT STC SA01880CH INSTALLATION PHOTOS

FIXED STRAP and INERTIAL REEL DOOR POST INSTALLATION

RIGHT UPPER ATTACHMENT POINT

The Right Upper Attachment Point is created by the installation of an aluminum doubler that is installed on the interior side of the cabin door post at fuselage station 106.00

When installed the doubler reinforces the door post and provides the hard point required for the installation of the upper torso restraint strap

The installation of the doubler is accomplished through the addition of seven (7) nominal Cherry Max rivets interspersed amount the eight (8) existing flush rivets



**Right Upper Attachment
PN 4.2002**



**Left Upper Attachment
PN 4.2001**

LEFT UPPER ATTACHMENT POINT

The Left Upper Attachment Point is created by the installation of an aluminum doubler that is installed on the interior side of the window post at fuselage station 106.00

When installed the doubler reinforces the window post and provides the hard point required for the installation of the upper torso restraint strap