1-800-653-5112 Fax 1-952-856-5158

1500 East Main Street Owatonna, Minnesota 55060

BEECHCRAFT STC SA01880CH INSTALLATION PHOTOS

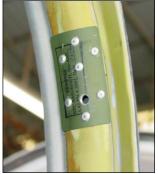
FIXED STRAP and **INERTIAL REEL DOOR POST INSTALLATION**

RIGHT UPPER ATTACHMENT POINT

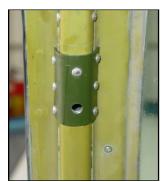
The Right Upper Attachment Point is created by the installation of an aluminum doubler that is installed on the interior side of the cabin door post at fuselage station 106.00

When installed the doubler reinforces the door post and provides the hard point required for the installation of the upper torso restraint strap

The installation of the doubler is accomplished through the addition of seven (7) nominal Cherry Max rivets interspersed amount the eight (8) existing flush rivets



Right Upper Attachment Left Upper Attachment PN 4.2002



PN 4.2001

LEFT UPPER ATTACHMENT POINT

The Left Upper Attachment Point is created by the installation of an aluminum doubler that is installed on the interior side of the window post at fuselage station 106.00

When installed the doubler reinforces the window post and provides the hard point required for the installation of the upper torso restraint strap