

NAVION with BUCKET SEATS – DRILLING the DOUBLERS

Instructions for adapting models with lap belts that go through a loop on the safety belt fitting to a bolt-on style end fitting

Carefully cut off the tab on the end fitting that the belt has been looped through. File down any rough edges that may be protruding to avoid injury or damage to the belt.

Use the bottom existing bolt hole in the doubler for securing the lap belt.

Remove the screw and upsize the hole as required

Washer out to accommodate the bend in the fitting. 2 washers are usually all that's needed

