

BOX B/C

MODELS #324/326/332 – 3 TON LOW WING

ENCLOSED PER JACK:

- 1 – Hydraulic Ram E/W Locking Collar
- 1 – Jack Handle
- 1 – Support Collar
- 3 – 24" Braces
- 1 – Hardware Packet



Step 1: Mount the hydraulic cylinder to the frame by bolting through the frame into the existing hole in the cylinder bottom. Use a jam nut arrangement and 3/8" x 1" bolt, as shown.

Step 2: Bolt each brace to the frame, finger tight, nut and lock washer down, three 3/8" x 1" bolts.

Step 3: Install the centering collar over the top of the cylinder. Attach the collar to the braces using the jam nut hardware configuration, as shown. Use three 3/8" x 1 1/4" bolts.

Step 4: Center the cylinder in the collar as you would a Christmas tree in its stand. Bring the bolts into firm contact with the cylinder.

Step 5: Tighten the jam nuts, brace to collar, securing the braces firmly.

Step 6: Tighten the brace to frame bolts.

Step 7: Install the pump handle storage pin in any open hole.

Step 8: MODEL 332 ONLY – For a 32" starting height, loosen the support collar centering bolts and insert the 6" riser below the hydraulic cylinder, using the 7" bolt and lock washer supplied.

